



**ETHYLENE PROPYLENE DIENE SYNTHETIC RUBBER  
EPDM SPECIFICATIONS**

| Grades         | Mooney Viscosity | Propylene (C3) content | Ethylene content (C2) estimated | ENB       | Volatiles | Ashes    | Packaging                           |
|----------------|------------------|------------------------|---------------------------------|-----------|-----------|----------|-------------------------------------|
|                |                  |                        |                                 | % wt.     | max.% wt  | max.% wt | Standard Packaging                  |
| Elastokam 7505 | 75 - 85          | 38 - 42                | 52 - 56                         | 4.5 - 5.5 | 0.70      | 0.20     | 25 kg bales in wooden boxes         |
| Elastokam 6305 | 70 - 80          | 26 - 30                | 64 - 68                         | 4.5 - 5.5 | 0.70      | 0.20     | 20 kg friable bales in carton boxes |
| Elastokam 5408 | 44 - 54          | 33 - 37                | 54 - 58                         | 7 - 9     | 0.70      | 0.20     | 25 kg bales in wooden boxes         |
| Elastokam 6402 | 45 - 60          | 33 - 37                | 59 - 63                         | 2 - 3     | 0.70      | 0.20     | 25 kg bales in wooden boxes         |
| Elastokam 5402 | 40 - 50          | 35 - 40                | 56 - 61                         | 2 - 3     | 0.70      | 0.20     | 25 kg bales in wooden boxes         |

**Elastokam is packaged in bales in wooden boxes of about 375 kg. net wt.**

Last revised: 11-june-2004.